



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5487-1
Job Sheet 202372



Part No: D5487-1

Job Qty: 36 pcs

Part Name: Buckle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 12/6/19

Description:

Type: Stock

Note: DWG REV A SHEET 1 IPP REV:A NEW ISSUE 17-01-20 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier Lead Time	
100	Purchasing	36 pcs	12/6/19	12/6/19	0.00 0.00	Purchasing - 1	NOV 19 2019
						Purchasing - 2	
						Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	36 pcs	12/6/19	12/6/19	0.00 0.00	Packaging 2 - 1 - B4B	NOV 19 2019
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	



Container No: S233177



Part: D5487-1

Job No: 202372

Serial No/Batch: S233177

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/19/19

Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/25/19 12:40 PM Dart.lajeunesse.marie

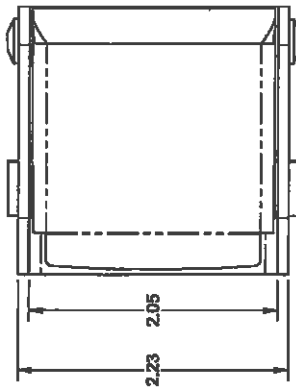
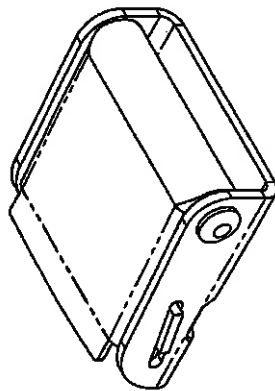
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	36 pcs	12/6/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
130	Packaging 3-1 - Stock - B4B	36 pcs ✓	12/6/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B ✓
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	36 pcs	12/6/19	0.00 0.00	QC 21 - SA - 21 ✓
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - (Purchasing) Issue P/O: _____ Manufacture D5487-1 as per Dwg D5487 Supplier: AIRCRAFT BELTS INC
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release) Manufacture P/N: BUC027 (D5487-1)

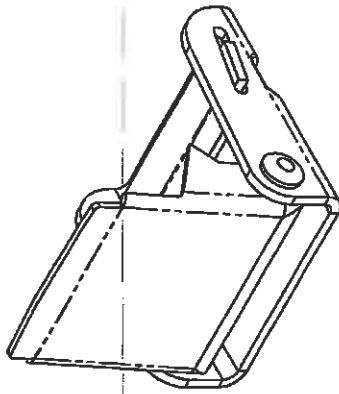
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
BUC027	Buckle	36 pcs (1 ea)	100-Purchasing	S233176
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	BUC027	36	0	0
Part Specifications				
Specifications could not be found.				

Plex 10/25/19 12:40 PM Dart.lajeunesse.marie

SPECIFICATION CONTROL DRAWING



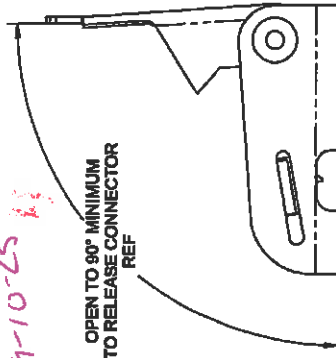
D5487-1 BUCKLE



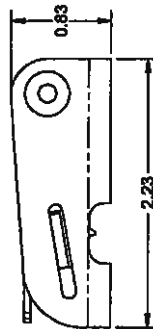
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 207572
19-10-25

OPEN TO 90° MINIMUM
TO RELEASE CONNECTOR
REF



SUPPLEMENTAL VIEW



- NOTES:**
- 1) MATERIAL: STAINLESS STEEL
PART NUMBER: BUC027
SUPPLIER: AIRCRAFT BELTS INC, CREEDMORE, NC, USA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) LIMITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: NONE
 - 6) IDENTIFICATION: IDENTIFY AT NEXT ASSEMBLY
 - 7) WEIGHT: 0.33 lbs
 - 8) PART MUST BE COMPLIANT TO TSO-C22 AND/OR TSO C114

RELEASED
2017-02-07
2017-02-07

A		NEW ISSUE		DESCRIPTION		DATE	
REV.	BY	DATE	DESIGN	DATE	DATE	DATE	DATE
DESIGN	AJS	17.01.17	DESIGN	AJS	17.01.17	DATE	DATE
DRAWN	AJS	17.01.17	DRAWN	AJS	17.01.17	DATE	DATE
CHECKED	ML	17.01.17	CHECKED	ML	17.01.17	DATE	DATE
MFGS. APPR.	LL	17.01.17	MFGS. APPR.	LL	17.01.17	DATE	DATE
APPROVED	WM	17.01.17	APPROVED	WM	17.01.17	DATE	DATE
DE APPR.	DS	17.01.17	DE APPR.	DS	17.01.17	DATE	DATE
DATE	17.01.17	DATE	DATE	17.01.17	DATE	DATE	DATE
DART AEROSPACE LTD				HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. D5487				REV. A			
SHEET 1 OF 2				SCALE			
TITLE				BUCKLE/CONNECTOR			
DATE				NTB			
COPYRIGHT © 2017 BY DART AEROSPACE LTD				ALL RIGHTS RESERVED			
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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____		DISPOSITION		DEPARTMENT/PROCESS									
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)									
Description Work Order Deviation				Disposition									
												Completed By	
												Lead hand / Supervisor	
												QC / QA Coordinator	
Root Cause				FAULT CATEGORY									
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Undeclared Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044930



Supplier: ABI001-VU
Aircraft Belts, INC
1176 Telecom Drive

Creedmoor, NC 27522 USA
Phone: 800-847-5651
Fax: 919-956-4216

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044930

PO Date: 10/29/19

Due Date: 11/15/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Fedex P1 Overnight

Pymt Terms: Net 30

Freight Terms:

Special Comments: REVISED \$ \$

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	202372	BUC027				Buckle	Firmed x36	-	11/15/19	36 pcs	0 pcs	36 pcs	\$41.08/pcs	\$1,478.88
2	202373	CON026				Connector	Firmed x40	-	11/15/19	40 pcs	0 pcs	40 pcs	\$41.08/pcs	\$1,643.20
													Grand Total:	\$3,122.08

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/11/19 7:39 AM Dart.Lavoie.Chantal

Aircraft Belts Inc.
1176 Telecom Drive
Creedmoor NC 27522



Form: SC-108B
Phone: (800) 847-5651
Fax: (919) 956-4220

Print Date: 11/12/2019
Print Time: 4:02:20PM
Page: 1

FAA R.S. #: YB1R632K

Packing Slip: 28614

PACKING SLIP / CERTIFICATION

Cust. ID: DART01

TERMS: Net 30

Ship To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
Canada

Sold To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7
Canada

PO: POHB044930
Ship Date: 11/12/2019

Ship Via: FedEx P1
SO: 105120

FOB:
Sales Person: Duncan, Virginia

***** Ship Fed Ex P1 acct # 1-5179324-0 *****

HDW Certs

Line	Planned Qty	Shipped Qty	Backorder	Part Number	Revision
1	36.00 EA	36.00	0.00	BUC027	G
Description: 1F ABISS BUCKLE 90dg(STAINLESS)					
DWG D5487					
LOT# 065186					
2	40.00 EA	40.00	0.00	CON026	H
Description: 3A SS-Standard Connector					
DWG D5487.					
LOT# 065247					

RECEIVED

NOV 14 2019

DART AEROSPACE LTD.

Schedule B: 8803300010

ECCN #: 9A991.D

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.

CERTIFICATION

This is to certify that the above components have been manufactured, rebuilt or repaired and inspected in accordance with current Federal Aviation Regulations: TSO-C22 and/or TSO-C114 and found airworthy for service unless otherwise noted. The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install either on or within a specific type of class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the administrator. Details of this manufacture, rebuild or repair are on file at this facility. Refer to packing slip for additional details.

BY:

Demetrius S. Clark



Aircraft Belts, Inc.

Customer PO: POHB044930
ABI SO: 105120

Date: 11/12/2019

We hereby certify that the ABI part number(s) listed below, were manufactured and inspected in accordance with the approved design data and have been found to be compliant with these specifications.

P/N: BUC027 (qty. 36)
1F ABISS BUCKLE 90dg (SS)
LOT# 065186

A handwritten signature in blue ink, reading 'Lawrence S. Park', is written over a horizontal line.

ABI Quality Representative

DAS
68
9-89